





## Introducing... VISOTHERM

The new high-quality, high-performance Visotherm window and door ranges have been introduced to enhance Smart's established systems portfolio, with the range having been developed to provide optimal levels of thermal performance using double or triple glazed sealed units.

The system is the ideal choice for both new build and refurbishment commercial and residential projects, where optimum performance and outstanding thermal performance are specified. Visotherm is manufactured by Smart in Britain and is available in a choice of standard and non-standard colours, with single and dual colour options including Smart's own Naturals, Sensations, Alchemy and Cotswold colour ranges.

#### **DESIGNING** PRODUCT **SOLUTIONS** FOR

- New Polyamide Thermal Break
  Profiles feature new polyamide strips produced with the latest low lambda material
- Window options
  Open-out, top-hung, side-hung and fixed casement
- Door options
  Open-in or open-out single and double door options
- Suitable for residential and commercial applications
- Typical U-values from 1.3 W/m<sup>2</sup>K (using 1.0 W/m<sup>2</sup>K centre panel)
- PAS 24:2016 specification as standard
- British Standard Kitemark
- Low maintenance







SIDE HUNG

## Visotherm $\sum \sum X$

The Visotherm window range not only delivers elegant aesthetics, but also long-life, low-maintenance and high performance. The system can be fabricated as open-out, top-hung or side-hung casement windows, as well as fixed lights and is available with a complementary range of hardware options.

The window's thermally broken profiles provide strength, security and durability to deliver outstanding performance and feature new polyamide strips produced with the latest low lambda material, which provides significantly lower thermal conductivity than regular polyamide.

#### FEATURES AND **SPECIFICATIONS**

- Building Regulations Compliant
- $+ 1.3 \text{ W/m}^2\text{K}$  (1.0 W/m<sup>2</sup>K centre panel)
- ✦ A W.E.R. System can achieve an 'A' Window energy rating
- Wide Range of Hardware Including 316 Marine Grade stainless steel and
- Thermally efficient
- Crimped Corners Fabrication is by method of crimped corners
- ♦ Single or Dual Colour Choose from our unrivaled range of colours



# Visotherm DOORS

Visotherm doors are a perfect complement to the window range. Available as single or double doors, with open-in and open-out options, the system provides excellent thermal and weather performance. The doors are also available with an extensive selection of colour, glazing and hardware options to provide the perfect finishing touches.

With PAS 24:2016 accreditation as standard, Visotherm doors' security options include a choice of key wind, lift lever or slam lock multipoint locks to provide a lifetime of assured security.



# FEATURES AND SPECIFICATIONS

- Building Regulations Compliant
- Available as Open-in or Open-out, Single or Double Doors
- PAS 24:2016 Approved Enhanced security for aluminium doors
- Security Choice of key wind, lift lever or slam lock multipoint locks
- Thermally Efficient
  Profiles feature an enhanced, low lambda polyamide thermal break for optimum thermal performance
- +  $1.3 \text{ W/m}^2\text{K}$  (1.0 W/m<sup>2</sup>K centre panel)
- Single or Dual Colour
  Choose from our unrivaled range of colours
- Wide Range of Hardware Including 316 Marine Grade stainless steel and hardware painted to order







### VISOTHERM WINDOWS





FIXED WINDOW

CASEMENT WINDOW

### VISOTHERM DOORS



DOOR THRESHOLD



DOOR FRAME HEAD

| Window Type  | Maximum<br>Width<br>(mm) | Maximum<br>Height<br>(mm) | Frame<br>Depth<br>(mm) | Maximum<br>Perimeter<br>(mm) | Glazing Units | Security<br>Standard | Typical U Value <sup>1</sup> | WER <sup>2</sup> | Air Permability<br>Classifi ation | Water Tightness<br>Classifi ation | Resistance<br>to Wind<br>Classifi ation |
|--|--------------------------|---------------------------|------------------------|------------------------------|---------------|----------------------|------------------------------|------------------|-----------------------------------|-----------------------------------|---|
| Sash dimensions for windows with approved sash profiles: |                          |                           |                        |                              |               |                      |                              |                  |                                   |                                   |   |
| Side Hung  | 840                      | 1440                      | 70                     | -                            | 24, 28, 32    | PAS 24:2016          | 1.3 W/m²K                    | Band A           | Class 4                           | E1050                             | AE2400                                  |
| Top Hung   | 1440                     | 2500                      | 70                     | -                            | 24, 28, 32    | PAS 24:2016          | 1.3 W/m²K                    | Band A           | Class 3                           | 8A                                | 2000+                                   |
| Fixed  | 2100                     | 2100                      | 70                     | 42                           | 24, 28, 32    | PAS 24:2016          | 1.3 W/m²K                    | Band A           | Class 3                           | E1050                             | AE2000                                  |
| Tilt/Turns   | 1600                     | 2400                      | 70                     | 42                           | 24, 28, 32    | PAS 24:2016          | 1.3 W/m²K                    | Band A           | Class 4                           | E900                              | AE2400                                  |

(For sizes outside these parameters, contact the Smart Technical Support team)
 Typical Values different glass, profiles and door configurations will vary U Value and Window Energy Rating
 1. U Value based on opener next to fixed 1230 x 1480 using glass Centre Pane 1.0

U Value based on opener next to fixed 1230 x 1480 using glass centre rate not
 WER based on opener next to fixed 1230 x 1480 using glass Centre Pane 1.2 and g value 0.74

| Door Type  | Maximum<br>Width<br>(mm) | Maximum<br>Height<br>(mm) | Frame<br>Depth<br>(mm) | Glazing Units       | Security<br>Standard | Typical U Value <sup>1</sup>              | DSER <sup>3</sup> | Air Permability<br>Classifi ation | Water Tightness<br>Classifi ation | Resistance to<br>Wind<br>Classifi ation |  |
|--|--------------------------|---------------------------|------------------------|---------------------|----------------------|---|-------------------|-----------------------------------|-----------------------------------|---|--|
| Sash dimensions for windows with approved sash profiles: |                          |                           |                        |                     |                      |   |                   |                                   |                                   |   |  |
| Single Door Open In                                      | 1200                     | 2500                      | 70                     | 24, 28, 32, 36 & 40 | PAS 24:2016          | 1.3W/m²K<br>1.2 W/m²K (w/ Designer Panel) | Band B            | Test Pending                      | Test Pending                      | Test Pending                            |  |
| Single Door Open Out                                     | 1200                     | 2500                      | 70                     | 24, 28, 32, 36 & 40 | PAS 24:2016          | 1.4W/m²K<br>1.2 W/m²K (w/ Designer Panel) | Band B            | Test Pending                      | Test Pending                      | Test Pending                            |  |

(For sizes outside these parameters, contact the Smart Technical Support team)

U Value and Door Set Energy Rating for single door based on 1230 x 2180 using glass Centre Pane 1.0
 U Value for double door based on 2000 x 2180 using glass Centre Pane 1.0
 Door Set Energy Rating for double doors based on 2000 x 2180 using glass Centre Pane 1.2 and g value 0.7

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